





CERTIFICATE OF ANALYSIS

NAME OF PRODUCT	LEEPOL [™] 990	GENERIC NAME	ACRYLATE CO POLYMER
BATCH NO	10620012		
MFG. MONTH	MAR – 2021	DATE	13/03/2021
EXP. MONTH	APR – 2026	REF NO.	TLC/990

TEST	SPECIFICATION	RESULTS
Description	White fluffy, hygroscopic	White fluffy, hygroscopic
	powder having a slight,	powder having a slight,
	characteristic odor.	characteristic odor.
Identification	Gel formation after the	Gel formation after the
	neutralization of the dispersion	neutralization of the
		dispersion
	(1) 1 % Dispersion with Thymol	Orange colour
	Blue-Orange colour	
	(2) 1 % Dispersion with cresol	Yellow colour
	Red-Yellow colour	
Viscosity	15000 to 30000 mPas of 0.2%	-
	Solu. Spindle 6	
	45000 to 65000 mPas of 0.5%	58,000 mPas
	Solu. Spindle 7, (20 Rpm 25 C,	
	Neutral Solution)	
рН	1.0% Solution Limit 2.5 to 3.0	2.75
Loss on Drying	NMT 2.0 %	0.85 %
Total Heavy Metals	NMT 0.002 %	<0.002 %
Sulphated Ash	NMT 4.0%	0.83%
Limit of Benzene	NMT 0.5 %	Nil
Assay for carboxylic acid	Between 56.0 % to 68.0 %	59.18 %
content		
Clarity Of 0.5% Solution In	Not Less Than 85 %	93 %
Reference With Water at 420		
nm Spectrophotometer		

^{*} Specification as per finished product specification. Meeting requirement of USP/NF.